

Power Window Switch Replacement (See Figure 7) (Chevrolet)

Removal Procedure

Important: Protect the trim panel with a rag when prying up the switch to prevent marring the trim panel.

- 1. Pry up the rear edge of the drivers side switch, the front edge of the passenger side switch.
- 2. Slide the drivers side switch rearward, the passenger side switch forward, out of the door trim panel.
- 3. Disconnect the electrical connector (5) from the window switches (4).
- 4. Remove the power window switch (4) from panel,

4 Remove the power window switches (3) from:
3 Ne pene:

Installation Procedure

- 1. Insert switch assembly into panel.
- 2. Install the power window switch (4) to the panel.
- 3. Connect the electrical connector (5) to the said a switches (4). In the work in the option of the said state of the s
- 4. Insert the front edge of the drivers side switch, the rear edge of the passenger side switch, into the door trim panel.
- Press the rear edge of the drivers side switch, the front edge of the passenger side switch, into the

trim panel to secure.

Power Door Lock Switch Replacement (Pontiac)

Removal Procedure

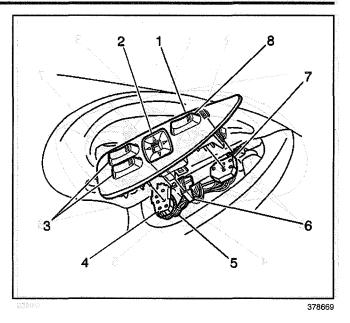
Important: Protect the trim panel with a rag when prying up the switch to prevent marring the trim panel.

- 1. Pry up the rear edge of the driver side switch, or the front edge of the passenger side switch.
- 2. Slide the driver side switch rearward, or the passenger side switch forward out of the door trim panel.
- 3. Disconnect the power door lock electrical connector (7).
- 4. Remove the power door lock switch (8) from the panel.

Doors 8-913

Installation Procedure 2 dotted comMission

- 1. Install the power door lock switch (8) to the panel.
- 2. Connect the power door lock switch electrical connector (7).
- 3. Insert the front edge of the driver side switch, the
- door trim panel.
- Press the rear edge of the driver side switch, the front edge of the passenger side switch, into the trim panel to secure. To follow a size surgers and lange raid took
 - Disconnect the electrical connector (8) from the mirror evilob (2).
 - 4. Remove minor switch (2) from panel.



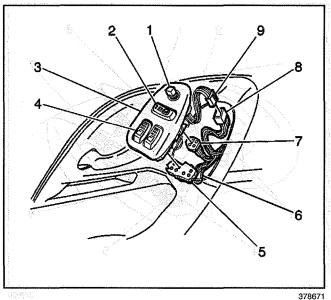


(Chevrolet) Joneq can videoses rative head J

Removal Procedure

Important: Protect the trim panel with a rag when prying up the switch to prevent marring the trim panel.

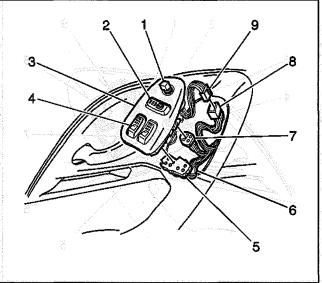
- 1. Pry up the rear edge of the drivers side switch, or the front edge of the passenger side switch.
- 2. Slide the drivers side switch rearward, or the passenger side switch forward, out of the door trim panel.
- 3. Disconnect the electrical connector (7) from the power door switch (2).
- 4. Remove the power lock switch (2) from the panel.

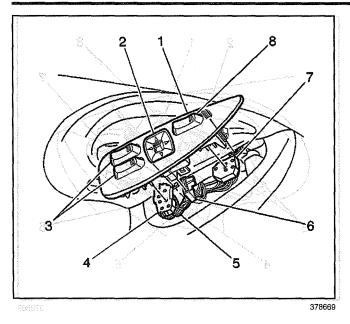


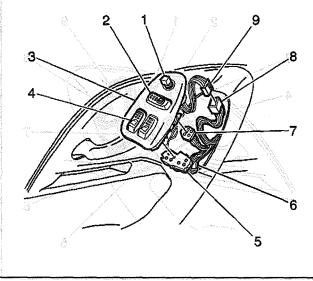
Installation Procedure

- 1. Install the power lock switch (2) to the panel.
- 2. Connect the electrical connector (7) to the power door switch (2).
- 3. Insert the front edge of the drivers side switch, the
- rear edge of the passenger side switch, into the door trim panel.
- 4. Press the rear edge of the drivers side switch, the front edge of the passenger side switch, into the trim panel to secure.
 - Obsectived the eleminatic commator (3) (rom memirror switch (1).

- Bemova the dower rating switch (1) independent.







Power Mirror Switch Replacement

(Pontiac) of (8) dotwer doot need new og edit istant ut

Removal Procedure sol toob toway on toothood .S

Important: Protect the trim panel with a rag when prying up the switch to prevent marring the trim panel.

- 1. Pry up the rear edge of the drivers side switch, the front edge of the passenger side switch.
- 2. Slide the drivers side switch rearward, the passenger side switch forward, out of the door trim panel.
- 3. Disconnect the electrical connector (6) from the mirror switch (2).
- 4. Remove mirror switch (2) from panel.

Installation Procedure

- 1. Insert switch assembly into panel.
- 2. Install the mirror switch (2) to the panel.
- 3. Connect the electrical connector (6) to the mirror switch (2).
- 4. Insert the front edge of the drivers side switch, the rear edge of the passenger side switch, into the door trim panel.
- 5. Press the rear edge of the drivers side switch, the front edge of the passenger side switch, into the trim panel to secure.
- Disconnect the electrical connector (7) from the power door switch (2).

4 Remova the power lock switch (2) from the panel.

Power Mirror Switch Replacement dustant

(Chevrolet) in a ration look evitor (2) to the theory end

Removal Procedure concellabilitation S

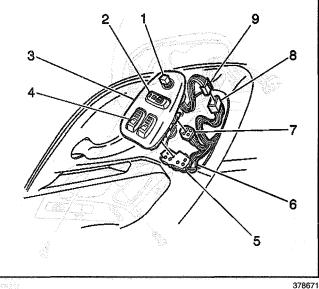
Important: Protect the trim panel with a rag when prying up the switch to prevent marring the trim panel.

- 1. Pry up the rear edge of the drivers side switch,
- en the front edge of the passenger side switch.
- 2. Slide the drivers side switch rearward, the passenger side switch forward, out of the door trim panel.
- 3. Disconnect the electrical connector (9) from the mirror switch (1).
- 4. Remove the power mirror switch (1) from panel.

Doors 8-915

Installation Procedure revenues referred on the

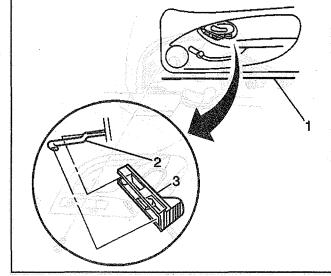
- 1. Install the power mirror switch (1) to the panel.
- 2. Connect the electrical connector (9) to the mirror switch (1).mni toob ani moti taxed arif qananU
- 3. Insert the front edge of the drivers side switch, the rear edge of the passenger side switch, into the door trim panel inaide door handline and evone H. 8
- 4. Press the rear edge of the drivers side switch, the front edge of the passenger side switch, into the trim panel to secure.



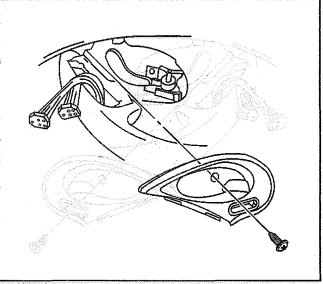
Handle Bezel Replacement - Inside

Removal Procedure

- 1. Remove the lock rod knob (3) from the lock rod (2). Jenso mini roob edi of ferred edi gan8
- 2. Pull the door inside handle open to access the bezel screws.

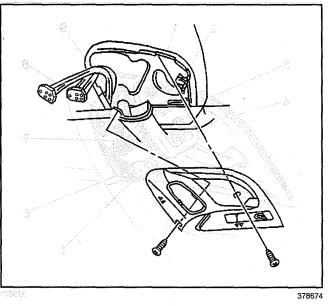


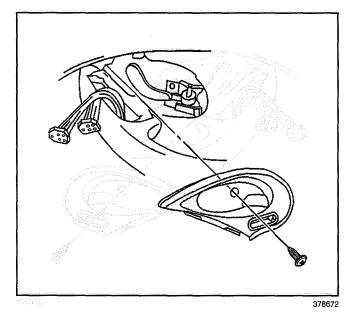
378680



3. On Pontiac, remove the inside handle bezel screw.

	worde larou
	Tighten die inside handle inside handle ins Nutri (12 lp In).
	general de la companya de la company La companya de la comp





- 4. On Chevrolet, remove the switch plate panel.
- 5. On Chevrolet, remove the inside handle bezel
- ionScrews.ct (0) rotaennoo labitoele entitoennoo .S.6. Unsnap the bezel from the door trim(panel).ve
- 7. Disconnect the light bulb from the rear of and a
- arthe bezeltiwe abis represent of to egge used
- Remove the inside door handle bezel from the 4. Press the rear edge of the drivers side.eloidev the front edge of the passenger side switch, lifte the thm panel to secure

Installation Procedure

- 1. Install the inside door handle bezel to the vehicle.
- 2. Connect the light bulb to the rear of the bezel.
- 3. Snap the bezel to the door trim panel. (S) **Notice:** Refer to *Fastener Notice* in Cautions and

4. On Chevrolet, install the inside handle bezel screws.

Tighten

Tighten the inside handle bezel screws to 1.4 N m (12 lb in).

- 5. On Chevrolet, install the switch plate panel.
- 6. On Pontiac, install the inside door handle bezel screw.

Tighten

Tighten the inside handle bezel screws to 1.4 N·m (12 lb in).

Doors 8-917

378666

- 7. Install the lock rod knob (3), perform the following:
 - 7.1. Pull the lock rod (2) forward in pocket or inside the bezel.
 - 7.2. Align the lock rod knob (3) over the lock rod (2).
 - 7.3. Insert rearward end of lock rod knob (3) through the hole inside the bezel.
 - 7.4. Pull the knob (3) rearward until the end of the rod (2) slides into the depression end of the knob (3).
 - 7.5. Apply pressure to snap knob (3) over lock rod (2).

(Tighten the side toox amment bolls to 4.5 Mm (40 b) m.)

- Install the outside rearview mirror oezet. Roter to Vitror Replacement.
- Install the window regulator handle and spacer, if rendoped.

Trim Panel Replacement - Door

Removal Procedure instances and listent in

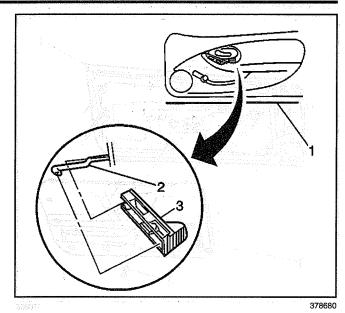
Tools Required

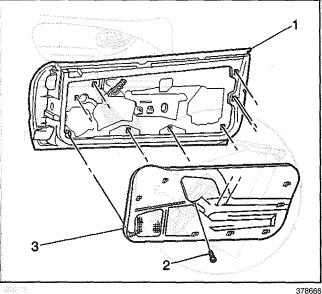
J 38778 Door Trim Pad and Garnish Clip Remover

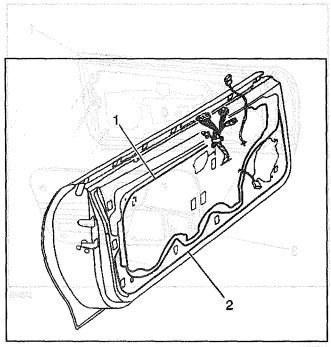
- 1. Remove the accessory switch panel.
- 2. Remove the inside handle bezel. Refer to *Handle Bezel Replacement Inside.*
- 3. Remove the window regulator handle and spacer, if equipped.
- 4. Remove the outside rearview mirror bezel. Refer to *Mirror Replacement*.
- 5. Remove the side door armrest bolts (2).

Important: To avoid breaking the trim panel fasteners be sure to insert the J 38778 between the male fastener which is attached to the door trim panel and the female retainer which is in the door. Do not insert the J 38778 between the female retainer and the door.

- 6. Remove the front side door trim from the door inner panel.
- 7. Pull the side door trim up from the door, making sure the hooks release from the holes in the door inner.
- 8. Disconnect the door speaker electrical connectors.
- 9. Remove the courtesy lamp socket from the door trim.







378736

- Installation Procedure domination and listen 13
 - 1. Install the courtesy lamp socket to the door trim.
 - 2. Connect the door speaker electrical connectors.
 - 3. Pull the side door trim up from the door, making sure the hooks release from the holes in the door inner.
 - 4. Install the front side door trim to the door inner panel.

Notice: Refer to Fastener Notice in Cautions and Notices.

5. Install the side door armrest bolts (2).

Tighten

Tighten the side door armrest bolts to 4.5 N·m (40 lb in).

- 6. Install the outside rearview mirror bezel. Refer to Mirror Replacement.
- 7. Install the window regulator handle and spacer, if equipped.
- 8. Install the inside handle bezel. Refer to Handle Bezel Replacement - Inside.
- 9. Install the accessory switch panel.

Water Deflector Replacement - Door Removal Procedure tiwe viouecous ant svomaFint

- 1. Remove the door trim panel. Refer to Trim Panel Replacement - Doormann memeoeigen lesse
- 2. Peel the water deflector (2) from the door inner panel.

- - Remove the courdesy lamb spokel from the

Doors 8-919

Body and Accessories

Installation Procedure

- 1. Peel the backing paper from the adhesive on the new deflector.
- 2. Position the deflector over the large opening in
- 3. Beginning at the bottom of the water deflector (2) press firmly to secure the adhesive (1). and beau
- 4. Install the door trim panel. Refer to Trim Panel Replacement - Door op nin oob en evonoR

Door Replacement

Removal Procedure

- 1. Remove front side door trim. Refer to Trim Panel Replacement - Door.
- 2. Remove water deflector. Refer to Water Deflector Replacement - Door.
- 3. Remove electrical connectors from all components in door.
- 4. Remove wiring harness grommet (3) from door (1).
- 5. Remove crosscar and front side door wiring harness from door.
- 6. Remove door spring.
- 7. Support door in preparation for door removal.
- 8. Remove upper (2) and lower hinge nuts (4).
- 9. Remove door from vehicle.

Installation Procedure

1. Install door to upper and lower hinges.

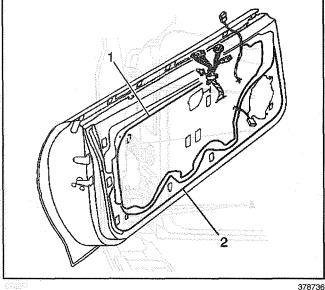
Notice: Refer to Fastener Notice in Cautions and Notices.

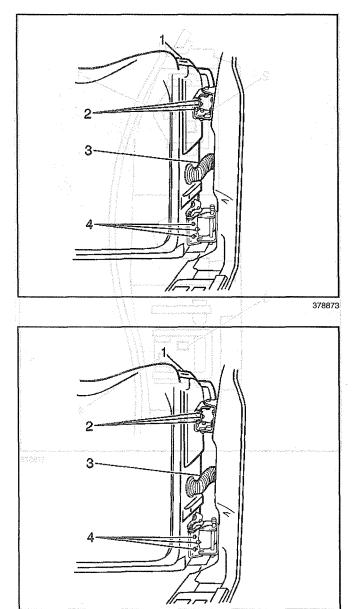
2. Install upper (2) and lower hinge nuts (4).

Tighten

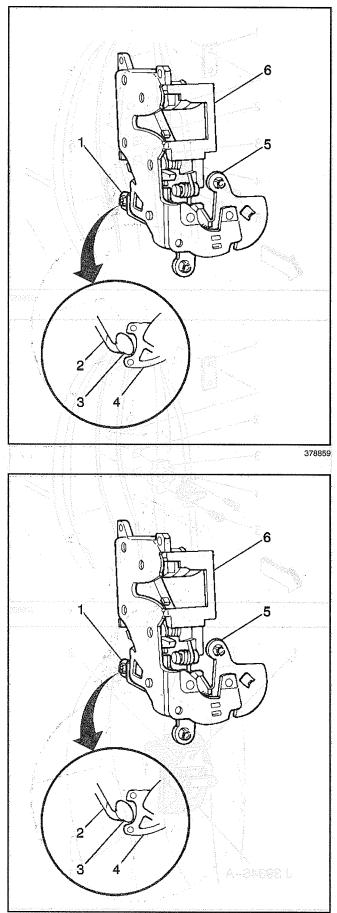
Tighten the nuts to 50 N·m (37 lb ft).

- Install door spring.
- Install crosscar and front side door wiring harness from door.
- 5. Install wiring harness grommet (3) from door (1).
- 6. Install electrical connectors from all components in door.
- 7. Install water deflector. Refer to Water Deflector Replacement - Door.
- 8. Install front side door trim. Refer to Trim Panel Replacement - Door.





Doors 8-925



Lock Actuator Replacement - Door

Removal Procedure

- 1. Remove the side door lock. Refer to Lock
- of (Replacement Door. (2) awaya and avoidable is
- 2. Remove the actuator mounting bolts. does ad
- 3. Remove the actuator (6). Changing and ground the

station Procedary

- Position the stritter (4) and shims (3) to the fode piller (2).
 - 2. Lookely install the staching screws.
 - Close the door to allon the sidion.

Motios: Refer to Festener Motios in Cautions and Notices.

Open the door and tighten the screws.
Tighten

Installation Procedure

- 1. Install the actuator (6). (月四時) (6. 月日日) (月日日日)
- 2. Install the actuator mounting bolts.
- 3. Install the side door lock. Refer to *Lock Replacement Door*.
 - na fad di nagari. Na fada na salari na
 - i Liter et el caracteria de la contra de la La contra de la contr

 - . 299 MAR Michael Boon sulter Allonen
 - Loosan toberhook striker boltsharews (1) just ensuch to ativity movement of the lock striker (2)

Important: Door must be properly aligned helore adjusting the stritter.

- module should not be to should be the statement.
- Olose the door while insiding the outside handle in the open position.
 - mportant: Do not star-door
 - Open the door.

teebes: Refer to Partener Motics in Cauliuns and kotose

- . Petighten the took antiker tooks.
 - celòpiT
- Fighten the door lass stakes bolls/screws (3) to 28 Non (25 to 1).
 - · Al-BARRA L GVG0766年,注