These are the BLUE & RED PCM connector pinouts that will cover 1999-2002 F-Body ONLY. Your harness MAY NOT have a pin in a location I have listed having a wire. I have tried to list all possible wires that will show up 99-02. If I show a wire, and your harness does not have it, you probably don't need it anyway. You can use this info for a Corvette harness, should be very close, pay attention to location of 5v references and ground references. Corvette will also have some extra wires for drive by wire stuff, and won't have throttle position sensor.

BLOCKS HIGHLIGHTED LIKE THIS, ARE WIRES THAT ARE NEEDED, AND GO TO EXTERNAL CONNECTION FOR STAND ALONE

BLOCKS HIGHLIGHTED LIKE THIS, ARE WIRES THAT CAN BE REMOVED FROM PCM CONNECTORS, NOT NEEDED. Note: Removing all of these will result in a non-emissions friendly harness. If requirements are for 4 oxygen sensors, EVAP system, and EGR, then you will not want to remove those components.

Any wire NOT highlighted does not get touched, its required for proper engine/transmission control.

When you are removing wires from the harness, for instance pin 70 of blue connector, oil level switch. This brown wire will lead you to a connector that will have another wire on it. This other wire can be removed as well. In this instance, it will be a black wire, that will go to a ground splice. Simply snip this black wire from the ground splice, and you can remove the connector with its two wires together. Same rules apply to other connectors you will get to that may have other wires once you get to it, rear oxygen sensors when you remove the two wires from the PCM, you will have a PINK and BLACK remaining, those two are again, traced back to their origin, and removed.

F Bo	F Body 99-02 LS1 Connector C1 BLUE				
Pin	Wire Color	Circuit No.	Function		
1	BLK	451	PCM Ground		
2	LT GRN	1867	12 Volt Reference		
3	PNK/BLK	1746	Fuel Injector 3 Control		
4	LT GRN/BLK	1745	Fuel Injector 2 Control		
5			Not Used		
6	-		Not Used		
7			Not Used		
8	GRA	596	5 Volt Reference (TPS)		
9			Not Used		
10			Not Used		
11	LT BLU	1876	KS [2] Signal		
12	DK BLU/WHT	1869	CKP Sensor Signal		
13			Not Used		
14			Not Used		
15			Not Used		
16			Not Used		
17	DK BLU	1225	Transmission Fluid Pressure Switch Signal B		
18	RED	1226	Transmission Fluid Pressure Switch Signal C		
19	PNK	439	Ignition 1 Voltage		
20	ORN	340	Battery Positive Voltage		
21	YEL/BLK	1868	Low Reference CKP		
22			Not Used		
23	GRA	720	Low Reference not needed (C2xx Plug)		
24			Not Used		
25	TAN	1671	HO2S Low Signal [Bank 2 Sensor 2]		
26	TAN	1667	HO2S Low Signal [Bank 2 Sensor 1]		
27			Not Used		
28	TAN/WHT	1669	HO2S Low Signal [Bank 1 Sensor 2]		
29	TAN/WHT	1653	HO2S Low Signal [Bank 1 Sensor 1]		
30			Not Used		
31			Not Used		
32	GRY	48	CPP Switch Signal (clutch switch)		
33	PPL	420	TCC Brake Switch Signal		
34	ORN/BLK	434	Neutral Safety Switch Signal		
35			Not Used		
36	BLK	1744	Fuel Injector 1 Control		
37	YEL/BLK	846	Fuel Injector 6 Control		
39			Not Used		
39			Not Used		
40	BLK	451	Ground		

F Bo	F Body 99-02 LS1 Connector C1 BLUE				
Pin	Wire Color	Circuit No.	Function		
41			Not Used		
42	DK GRN	335	Low Speed Cooling Fan Relay Control		
43	RED/BLK	877	Fuel Injector 7 Control		
44	LT BLU/BLK	844	Fuel Injector 4 Control		
45	GRA	474	5 Volt Reference (A/C Refrigerant Pressure Sensor)		
46	GRA	474	5 Volt Reference (Fuel Tank Pressure Sensor)		
47	GRA		5 Volt Reference (EGR) 99-00		
48	GRA	416	5 Volt Reference (MAP Sensor)		
49			Not Used		
50			Not Used		
51	DK BLU	496	KS [1] Signal		
52			Not Used		
53	BLK	407	Low Referecne (Transmission Temperature Sensor)		
54	BLK	407	Low Reference (MAP Sensor Ground)		
55	BRN	1456	EGR Pintle Position Sensor Signal		
56			Not Used		
57	ORN	340	Battery Positive Voltage		
58	DK GRN	1049	ECM/PCM/VCM Class 2 Serial Data		
59			Not Used		
60	BLK	452	Low Reference TPS		
61	PNK/BLK	632	Low Reference (Camshaft Position Sensor)		
62	-		Not Used		
63			Not Used		
64			Not Used		
65	PPL	1670	HO2S High Signal [Bank 2 Sensor 2]		
66	PPL	1666	HO2S High Signal [Bank 2 Sensor 1]		
67			Not Used		
68	PPL/WHT	1668	HO2S High Signal [Bank 1 Sensor 2]		
69	PPL/WHT	1665	HO2S High Signal [Bank 1 Sensor 1]		
70	BRN	1174	Oil Level Switch Signal		
71			Not Used		
72			Not Used		
73	BRN/WHT	633	CMP Sensor Signal		
74	YEL	410	ECT Sensor Signal		
75			Not Used		
76	BLK/WHT	845	Fuel Injector 5 Control		
77	DK BLU/WHT	878	Fuel Injector 8 Control		
78			Not Used		
79	GRA or WHT	587 or 687	Skip Shift Solenoid Control (M/T) or 3-2 Shift Solenoid Control (A/T)		
80	BLK	407	Low Reference ECT		

Tip: If you plan to run headers, you will need your oxygen sensor wires more rearward then stock harness has them. The FRONT and REAR sensors are the same plug, so, what you can do, is REMOVE the FRONT connectors, and then MOVE the pins for the REAR Sensor back into the location for the FRONTS at the PCM. You now have enough wire to reach any location for the oxygen sensors. You will remove the Tan & Purple for Bank 1 Sensor 1 completely. Then MOVE the Tan & Purple for Bank 1 Sensor 2, into the location you just removed B1S1's pins. Do the same for Bank 2. The picture of the wiring harness above on the right shows this done in finished form. The modified LS1 harness has the rear oxygen sensors re-pinned for the front sensors, the front O2's connectors were removed. You can also leave these in stock location, if using stock manifolds.

F Bc	F Body 99-02 LS1 Connector C2 RED				
Pin	Wire Color	Circuit No.	Function		
1	BLK	451	Ground		
2	BRN	418	TCC Solenoid - Output - PWM		
3			Not Used		
4	PNK/BLK	429	Air Injection Reaction Solenoid Relay - Coil - Control		
5			Not Used		
6	RED/BLK	1228	PC Solenoid Valve High Control (Sol.A)		
7			Not Used		
8	LT BLU/WHT	1229	PC Solenoid Valve Low Control (Sol.A)		
9	DK GRN/WHT	465	Fuel Pump Relay Control [Primary]		
10	WHT	121	Engine Speed Signal		
11			Not Used		
12			Not Used		
13	WHT	85	Cruise Control Engage Signal		
14	RED/BLK	380	A/C Refrigerant Pressure Sensor Signal		
15	RED	225	Generator Turn ON Signal		
16			Not Used		
17	DK GRN/WHT	762	A/C Request Signal		
18	DK GRN	59	A/C Compressor Clutch Supply Voltage		
19			Not Used		
20	LT GRN/BLK	822	VSS Low Signal		
21	PPL/WHT	821	VSS High Signal		
22			Not Used		
23			Not Used		
24	DK BLU	417	TP Sensor Signal		
25	TAN	472	IAT Sensor Signal		
26	PPL	2121	IC 1 Control		
27	RED	2127	IC 7 Control		
28	LT BLU/WHT	2126	IC 6 Control		
29	DK GRN/WHT	2124	IC 4 Control		
30	DK BLU	229	Fuel Enable Control		
31	YEL	492	MAF Sensor Signal		
32	LT GRN	432	MAP Sensor Signal		
33	DK BLU	473	High Speed Cooling Fan Relay Control		
34	DK GRN/WHT	428	EVAP Canister Purge Solenoid Control		
35			Not Used		
36	BRN	436	AIR Pump Relay Control		
37	DK GRN	83	Cruise Control Inhibit Signal		
38			Not Used		
39	RED	631	12 Volt Reference CMP		
40	BLK	451	Ground		

F Bo	F Body 99-02 LS1 Connector C2 RED				
Pin	Wire Color	Circuit No.	Function		
41	GRY		EGR Solenoid Ground 99-00		
42	TAN/BLK	422	TCC Solenoid Valve Control		
43	DK GRN/WHT	459	A/C Clutch Relay Control		
44	WHT	1652	Reverse Lock Out Solenoid Control (MANUAL TRANS T56 ONLY)		
45	WHT	1310	EVAP Canister Vent Solenoid Control		
46	BRN/WHT	419	MIL Control (CHECK ENGINE LIGHT)		
47	YEL/BLK	1223	2 - 3 Shift Solenoid Valve Control		
48	LT GRN	1222	1 - 2 Shift Solenoid Valve Control		
49			Not Used		
50	DK GRN/WHT	817	VSS Signal		
51	YEL/BLK	1227	TFT Sensor Signal		
52			Not Used		
53	GRA/BLK	1687	Ignition Retard Signal		
54	PPL	1589	Fuel Level Sensor Signal		
55			Not Used		
56			Not Used		
57	PPL	719	Low Reference IAT		
58			Not Used		
5960			Not Used		
60	BRN	2129	Ignition Control Low Reference		
61	BRN/WHT	2130	Ignition Control Low Reference		
62			Not Used		
63	PNK	1224	Transmission Fluid Pressure Switch Signal A		
64	DK GRN	890	Fuel Tank Pressure Sensor Signal		
65			Not Used		
66	PPL/WHT	2128	IC 8 Control		
67	RED/WHT	2122	IC 2 Control		
68	DK GRN	2125	IC 5 Control		
69	LT BLU	2123	IC 3 Control		
70			Not Used		
71			Not Used		
72			Not Used		
73			Not Used		
747576			Not Used		
75		1740	Not Used		
	LT GRN/WHT	1749	IAC Coil B High Control IAC Coil B Low Control		
77	LT GRN/BLK	444	IAC Coil A Low Control		
78 79	LT BLU/BLK LT BLU/WHT	1748 1747	IAC Coil A Low Control		
			Not Used		
80			NOL OSEG		