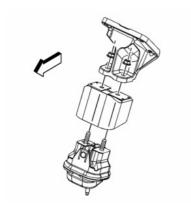
2006 Chevrolet IMPALA

Submodel: SS | Engine Type: V8 | Liters: 5.3

Fuel Delivery: FI | Fuel: GAS

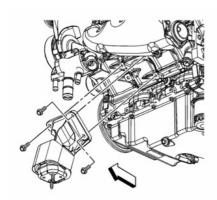
Engine Mount Replacement - Left Side

Removal Procedure



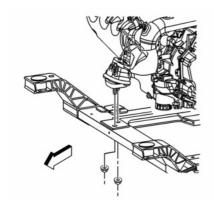
Click to Enlarge

- 1. Remove the engine mount strut. Refer to Engine Mount Strut Replacement .
- 2. Remove the left exhaust manifold. Refer to Exhaust Manifold Replacement Left Side .
- 3. Remove the upper engine mount nuts.
- 4. Install the engine support fixture. Refer to Engine Support Fixture .
- 5. Using the engine support fixture, raise the engine .



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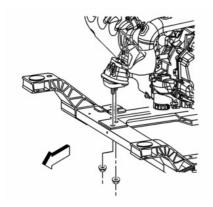
- 6. Remove the engine mount bracket bolts.
- 7. Remove the engine mount bracket.
- 8. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle .



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- 9. Remove the lower engine mount nuts.
- 10. Remove the engine mount.
- 11. Remove the engine mount heat shield, if necessary.

Installation Procedure



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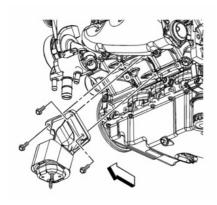
- 1. Install the engine mount heat shield, if necessary.
- 2. Install the engine mount to the engine.

Caution! Refer to Fastener Notice in Cautions and Notices.

3. Install the lower engine mount nuts.

TightenTighten the nuts to 50 N⋅m (37 lb ft).

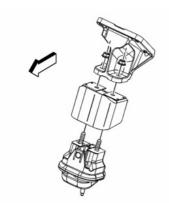
4. Lower the vehicle.



Click to Enlarge

- Install the engine mount bracket.
- Install the engine mount bracket bolts.

TightenTighten the bolts to 50 N·m (37 lb ft).



Click to Enlarge

- 7. Using the engine support fixture, lower the engine $\ensuremath{\mathsf{.}}$
- Remove the engine support fixture.
- 9. Install the upper engine mount nuts.

Tighten the nuts to 50 N·m (37 lb ft).

- 10. Install the left exhaust manifold. Refer to Exhaust Manifold Replacement Left Side .
- 11. Install the engine mount strut. Refer to Engine Mount Strut Replacement .