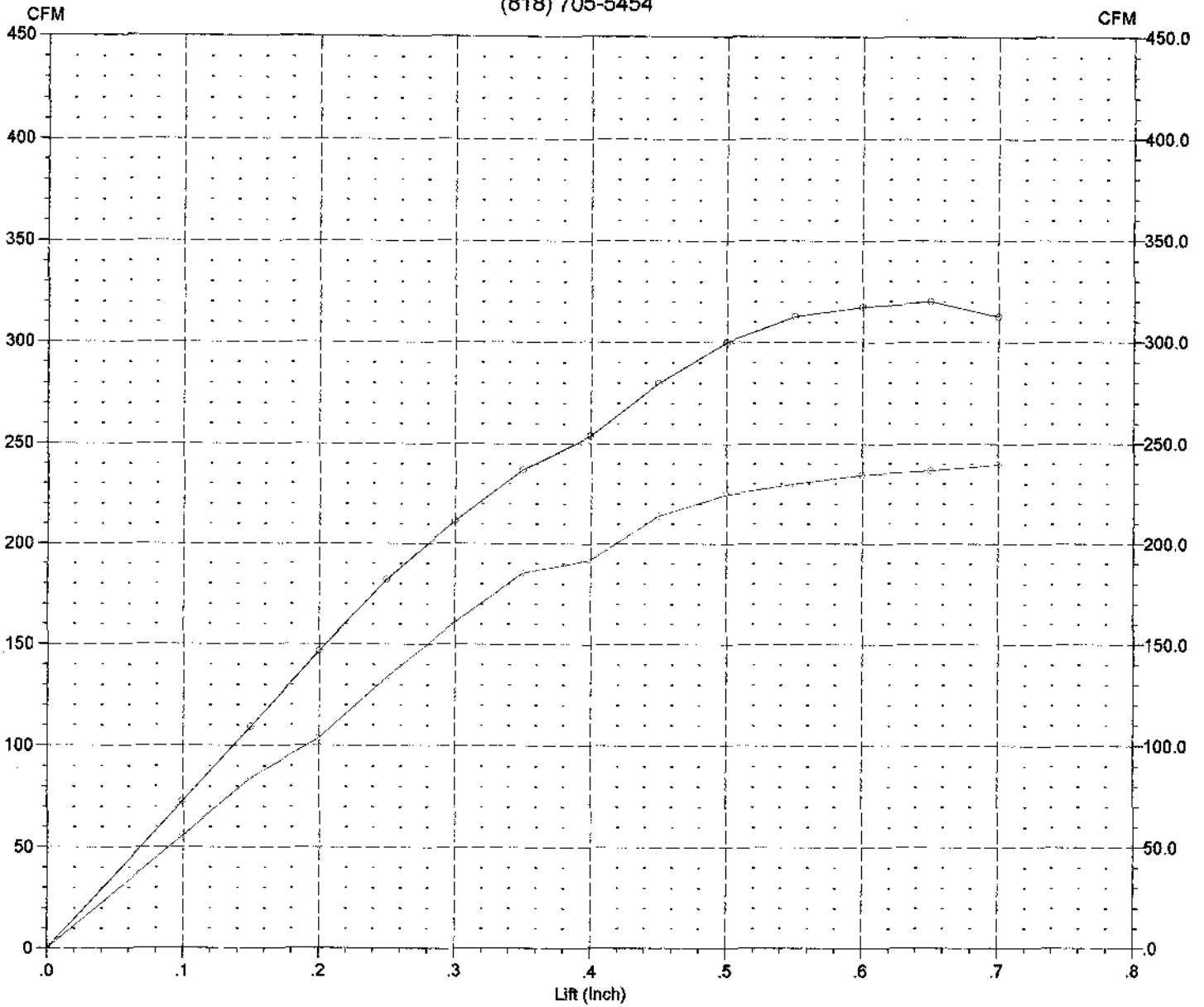


**Flow Pro Graph**  
 West Coast Cylinder Heads  
 18405 Hart St.  
 Reseda, CA 91335  
 (818) 705-5454



Int/Exh	Avg CFM	Time	Test No.
Exhaust	235.0	4:14 PM	20

C:\FlowPro\LS-1\R\_SUTHRL.FP3  
 AFR LS1 CNC 225 small bore. [REDACTED]  
 Intake valve size = 2.080".

Exhaust	176.4	4:31 PM	21
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C:\FlowPro\LS-1\R\_SUTHRL.FP3  
 AFR LS1 CNC 225 small bore. [REDACTED]  
 eXHAUST valve size = 1.600".

West Coast Cylinder Heads  
18405 Hart St.  
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FLOW PRO Report

3/11/2009

Pg 1

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Date	Time	Test Name	Avg CFM
3/11/2009	4:14 PM	I1	235.0

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Lift	CCFM	DEPRESSION	TEMP 1	ACFM
0.1000	72.7	28.00	68.1	71.9
0.1500	109.1	28.00	68.2	107.8
0.2000	146.5	28.00	68.2	144.8
0.2500	181.8	28.00	68.2	179.7
0.3000	211.2	28.00	68.2	208.7
0.3500	237.0	28.00	68.1	234.2
0.4000	253.8	28.00	68.1	250.9
0.4500	279.8	28.00	68.1	276.6
0.5000	299.8	28.00	68.1	296.3
0.5500	312.7	28.00	68.1	309.1
0.6000	317.4	28.00	68.2	313.8
0.6500	320.0	28.00	68.1	316.3
0.7000	312.7	28.00	68.2	309.1

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FLOW PRO Report

3/11/2009 Pg 1

Date	Time	Test Name	Avg CFM
3/11/2009	4:31 PM	E1	176.4

Lift	CCEM	DEPRESSION	TEMP 1	ACFM
0.1000	55.9	28.00	95.1	53.9
0.1500	84.0	28.00	104.0	80.3
0.2000	103.4	28.00	110.1	98.4
0.2500	134.0	28.00	113.9	127.0
0.3000	160.5	28.00	116.4	151.9
0.3500	185.1	28.00	116.7	175.1
0.4000	191.7	28.00	116.1	181.4
0.4500	213.8	28.00	115.6	202.5
0.5000	224.4	28.00	115.4	212.6
0.5500	229.9	28.00	115.1	217.8
0.6000	234.4	28.00	114.3	222.2
0.6500	236.7	28.00	114.1	224.4
0.7000	239.7	28.00	114.0	227.2