



329 E. Hwy 62/82
 Wolfforth, TX 79382
 Phone: 806.866.0734
 Fax: 806.866.0860

Estimate

Date	Estimate #
9/2/2011	11284

Name / Address
Andrew Fuller 15650 Cloverleaf Court Hughesville, MD 20637

Rep
ATS

Item	Description	Qty	Total
28-12561166	383c.i. SHORT-BLOCK - 24X RELUCTOR		
186-APO31N-CS	GM LS1/LS6 Engine Block, Bare	1	1,199.99
186-CSC6125DS2A2...	Callies CompStar 4.000 Inch Stroke LS1 Crankshaft, 24X Reluctor	1	899.99
	Callies Compstar 6.125' H-beam Connecting Rod Set - Rated to 900HP	1	599.99
10-K398X3903	Wiseco Forged Piston Set: 3.903' Bore, 3.622' Stroke, 6.125' Rod Length, 1.304' CH, -3.2cc Flat-Top, Includes Steel Top/Napier 2nd Ring Set	1	809.99
241-MB5013HPSTD	King LS1 Main Bearing Set, HP Bi-Metal Series, Standard, Set of 8	1	140.99
241-MB5013XP	King LS1 Main Bearing Set, HP Bi-Metal Series, Standard, Set of 8	1	129.99
171-CH23	Camshaft Bearing Set for LS2 and 2nd Gen LS1 Engine Block	1	33.99
25-mach	Full Block Work and Preparation: Vat Block, Line Bore, Install New Cam Bearings, Bore/Hone with Torque Plate, Balance Rotating Assy., Square Deck & Set Deck Height	1	875.00
46-234-5608	ARP Main Stud Kit for LS1/LS6-Based Engines	1	189.95
28-12573460	GM LS1 Oil Restrictor	1	5.99
28-9427693	GM LS1 Oil Galley Core Plug	1	3.94
28-12561663	GM LS1 Large Coolant Plug	1	8.49
28-11588949	GM Engine Block Small Coolant Plug, LSx-Based Engines	3	20.97
Labor	Assemble Short-block	1	500.00
76-00106	Joe Gibbs Break-In Oil - 1 Quart	12	95.88
DSC	Short-block Discount!		-1,252.16
	CYLINDER HEADS		
199-LS62.5	Precision Race Components CNC Stage 2.5 LS6 Cylinder Heads, Bare	1	1,118.00
199-202	2.02-Inch Stainless Steel Intake Valve, Per Valve	8	96.00
199-157	1.57-Inch Stainless Steel Exhaust Valve, Per Valve	8	96.00
199-675PRCSpringKit	PRC .675' Dual Valve Spring Kit complete with seats, seals, and retainers	1	349.99
	LONG-BLOCK		
25-Tsunami	Texas Speed & Performance Tsunami Camshaft: 235/240, .653'/.609', 111 LSA	1	389.99
25-7400-1	Texas Speed & Performance 7.40 Chromemoly Pushrod, Per Pushrod	16	111.84
		Total	



329 E. Hwy 62/82
 Wolfforth, TX 79382
 Phone: 806.866.0734
 Fax: 806.866.0860

Estimate

Date	Estimate #
9/2/2011	11284

Name / Address
Andrew Fuller 15650 Cloverleaf Court Hughesville, MD 20637

Rep
ATS

Item	Description	Qty	Total
28-12499225	GM LS7 Lifter Kit	1	139.99
28-12498544	GM LS1 Metal Cylinder Head Gaskets, Up to 3.910" Bore Size, PAIR	1	49.99
28-17800568	GM Cylinder Head Bolts for LS2 and 2004+ New-Style LS1 Engine Blocks, Per Cylinder Head	2	61.99
103-SD7145	In Motion LS1 Double Roller Timing Set w/ Torrington Bearing	1	109.99
25-LS6PortedPump	Texas Speed & Performance Ported & Shimmed LS6 Oil Pump	1	179.99
46-134-1003	ARP LS1/LS2/LS6 Camshaft Bolt Kit	1	5.99
28-12595365	GM LS2 Lifter Tray	4	32.36
28-12589016	GM Camshaft Retainer Plate	1	19.99
28-11561455	GM Cam Retainer Plate Bolt	4	13.96
28-12633904	GM LS1/LS2 Timing Cover Gasket	1	21.99
28-12639249	GM LS1/LS2 Rear Main Seal Housing Gasket	1	22.99
28-12558178	GM LS1 Valley Cover Gasket	1	22.99
28-12557752	GM Oil Pump O-Ring for LS1/LS6	1	5.99
28-12617944	GM LS1 Exhaust Manifold Gasket	2	25.98
28-12630223	GM LS1/2/3/6/7/92 Water Pump Gasket, Each	2	9.98
28-12612350	GM LSx Oil Pan Gasket	1	35.99
28-89060436	GM LSX Rear Main Seal	1	19.99
28-12585673	GM LS1 Front Crankshaft Seal	1	20.99
28-12557840	GM LS1/LS6 Balancer Pulley Bolt	1	5.99
28-12561513	GM LS1 Crankshaft Keyway	1	4.10
28-12570326	GM Engine Block Dowel Pin for Cylinder Heads	4	23.96
Labor	Assemble Long-block	1	550.00
DSC	Long-Block Discount		-417.01
SHIPPING INFO.			
28-SDCradle	LS1 Engine Cradle for Engine Crate	1	45.00
28-SDCrateLB	Engine Crate for Long-Block Engine Assembly	1	175.00
ShippingTruckFr	Shipping Truck Freight - UPS FReight - Residential with Liftgate Required!		370.39
Total			\$7,983.38